

LNPTTM LUBRICOMPTM COMPOUND RBL36XXJ

RBL-4036 HC LE

DESCRIPTION

LNP LUBRICOMP RBL36XXJ compound is based on Nylon 6/6 resin containing 30% glass bead, 15% PTFE. Added features of this grade include: Low Extractable, Healthcare, Wear Resistant, Food Contact compliant.

GENERAL INFORMATION	
Features	Low Warpage, Wear resistant, Food contact, Healthcare/Formula lock, Dimensional stability
Fillers	Glass Bead, PTFE
Polymer Types	Polyamide 66 (Nylon 66)
Processing Techniques	Injection Molding

INDUSTRY	SUB INDUSTRY
Building and Construction	Water Management
Consumer	Home Appliances
Hygiene and Healthcare	Pharmaceutical Packaging and Drug Delivery, Surgical devices, General Healthcare, Patient Testing
Packaging	Industrial Packaging, Food & Beverage

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL ⁽¹⁾			
Tensile Stress, brk, Type I, 5 mm/min	64	MPa	ASTM D638
Tensile Strain, yld, Type I, 5 mm/min	8.5	%	ASTM D638
Tensile Strain, brk, Type I, 5 mm/min	10	%	ASTM D638
Tensile Modulus, 5 mm/min	3990	MPa	ASTM D638
Flexural Modulus, 1.3 mm/min, 50 mm span	3740	MPa	ASTM D790
Tensile Stress, break, 5 mm/min	64	MPa	ISO 527
Tensile Strain, break, 5 mm/min	8.3	%	ISO 527
Tensile Modulus, 1 mm/min	3930	MPa	ISO 527
Flexural Stress	107	MPa	ISO 178
Flexural Modulus, 2 mm/min	3560	MPa	ISO 178
IMPACT ⁽¹⁾			
Izod Impact, unnotched, 23°C	435	J/m	ASTM D4812
Izod Impact, notched, 23°C	51	J/m	ASTM D256
Multiaxial Impact	1	J	ISO 6603
Instrumented Dart Impact Total Energy, 23°C	5	J	ASTM D3763
Izod Impact, unnotched 80°10°4 +23°C	27	kJ/m²	ISO 180/1U
Izod Impact, notched 80°10°4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL ⁽¹⁾			
HDT, 0.45 MPa, 3.2 mm, unannealed	236	°C	ASTM D648
HDT, 1.82 MPa, 3.2mm, unannealed	83	°C	ASTM D648

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -30°C to 30°C, flow	6.90E-05	1/°C	ASTM D696
CTE, -30°C to 30°C, xflow	8.30E-05	1/°C	ASTM D696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	203	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	73	°C	ISO 75/Af
PHYSICAL ⁽¹⁾			
Specific Gravity	1.49	-	ASTM D792
Moisture Absorption, (23°C/50% RH/24 hrs)	0.41	%	ASTM D570
Mold Shrinkage, flow, 24 hrs ⁽²⁾	2 – 4	%	ASTM D955
Mold Shrinkage, xflow, 24 hrs ⁽²⁾	1 – 3	%	ASTM D955
Wear Factor Washer	41	10 ⁻¹⁰ in ⁴ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Wear Factor Ring	8	10 ⁻¹⁰ in ⁴ -min/ft-lb-hr	ASTM D3702 Modified: Manual
Dynamic COF	0.47	-	ASTM D3702 Modified: Manual
Static COF	0.44	-	ASTM D3702 Modified: Manual
Density	1.49	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.58	%	ISO 62
INJECTION MOLDING ⁽³⁾			
Drying Temperature	80	°C	
Drying Time	4	Hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	280 – 305	°C	
Front - Zone 3 Temperature	295 – 305	°C	
Middle - Zone 2 Temperature	280 – 295	°C	
Rear - Zone 1 Temperature	265 – 275	°C	
Mold Temperature	95 – 110	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	